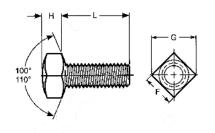
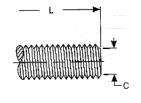


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Square Head Set Screws Flat Point - Inch Series

1.0 Dimensions: ASME B18.6.2.





Flat Point

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Nominal Size or Basic Product	Width Across Flats		Width Across Corners		Head Height		Flat Point Diameter	
Diameter	Мах	Min	Max	Min	Max	Min	Max	Min
1/4	0.250	0.241	0.354	0.331	0.196	0.178	0.132	0.118
5/16	0.312	0.302	0.442	0.415	0.245	0.224	0.172	0.156
3/8	0.375	0.362	0.530	0.497	0.293	0.270	0.212	0.194
7/16	0.438	0.423	0.619	0.581	0.341	0.315	0.252	0.232
1/2	0.500	0.484	0.707	0.665	0.389	0.361	0.291	0.270
9/16	0.562	0.545	0.795	0.748	0.437	0.407	0.332	0.309
5/8	0.625	0.606	0.884	0.833	0.485	0.452	0.371	0.347
3/4	0.750	0.729	1.060	1.001	0.582	0.544	0.450	0.425

Thread Class of Fit : 2A.

2.0 Mechanical Properties: As Per ASME B18.6.2

Steel Case Hardened

Case hardness: 83HR 15N minimum Case Depth 1/4 " to 3/4 " Diameter : 0.006" minimum.

Notes:

- a) Set screws are subjected to compressive stress in applications. Hardness is the only requisite mechanical property to be met by the square head set screws.
- b) The screws will not have any marking.

Surface Finish: Plain

Disclaimer: The above is a compilation of data, from various industry standards. BBI has taken every effort to present the data accurately. However BBI cannot be held liable for any claim traceable to any errors typographical or otherwise contained herein.