

# Proferred®

BLACK AND GOLD HIGH SPEED STEEL



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**BRIGHTON-BEST  
INTERNATIONAL**



**ITM**  
Black & Gold H.S.S.



# BRIGHTON-BEST INTERNATIONAL



## Black & Gold

- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Stainless Steel



### Black & Gold Jobber Drills - HEAVY DUTY - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	Part #	Size	Dec.	OAL	Flute	Qty.
C26100	1/16"	.0625	1-7/8"	7/8"	12	C26115	19/64"	.2969	4-3/8"	3-1/16"	12
C26101	5/64"	.0781	2"	1"	12	C26116	5/16"	.3125	4-1/2"	3-3/16"	12
C26102	3/32"	.0938	2-1/4"	1-1/4"	12	C26117	21/64"	.3281	4-5/8"	3-5/16"	6
C26103	7/64"	.1094	2-5/8"	1-1/2"	12	C26118	11/32"	.3438	4-3/4"	3-7/16"	6
C26104	1/8"	.1250	2-3/4"	1-5/8"	12	C26119	23/64"	.3594	4-7/8"	3-1/2"	6
C26105	9/64"	.1406	2-7/8"	1-3/4"	12	C26120	3/8"	.3750	5"	3-5/8"	6
C26106	5/32"	.1562	3-1/8"	2"	12	C26121	25/64"	.3906	5-1/8"	3-3/4"	6
C26107	11/64"	.1719	3-1/4"	2-1/8"	12	C26122	13/32"	.4062	5-1/4"	3-7/8"	6
C26108	3/16"	.1875	3-1/2"	2-5/16"	12	C26123	27/64"	.4219	5-3/8"	3-15/16"	6
C26109	13/64"	.2031	3-5/8"	2-7/16"	12	C26124	7/16"	.4375	5-1/2"	4-1/16"	6
C26110	7/32"	.2188	3-3/4"	2-1/2"	12	C26125	29/64"	.4531	5-5/8"	4-3/16"	6
C26111	15/64"	.2344	3-7/8"	2-5/8"	12	C26126	15/32"	.4688	5-3/4"	4-5/16"	6
C26112	1/4"	.2500	4"	2-3/4"	12	C26127	31/64"	.4844	5-7/8"	4-3/8"	6
C26113	17/64"	.2656	4-1/8"	2-7/8"	12	C26128	1/2"	.5000	6"	4-1/2"	6
C26114	9/32"	.2812	4-1/4"	2-15/16"	12						

### Black & Gold Wire Gauge Drills - HEAVY DUTY - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	Part #	Size	Dec.	OAL	Flute	Qty.
C26150	1	.2280	3-7/8"	2-5/8"	12	C26180	31	.1200	2-3/4"	1-5/8"	12
C26151	2	.2210	3-7/8"	2-5/8"	12	C26181	32	.1160	2-3/4"	1-5/8"	12
C26152	3	.2130	3-3/4"	2-1/2"	12	C26182	33	.1130	2-5/8"	1-1/2"	12
C26153	4	.2090	3-3/4"	2-1/2"	12	C26183	34	.1110	2-5/8"	1-1/2"	12
C26154	5	.2055	3-3/4"	2-1/2"	12	C26184	35	.1100	2-5/8"	1-1/2"	12
C26155	6	.2040	3-3/4"	2-1/2"	12	C26185	36	.1065	2-1/2"	1-7/16"	12
C26156	7	.2010	3-5/8"	2-7/16"	12	C26186	37	.1040	2-1/2"	1-7/16"	12
C26157	8	.1990	3-5/8"	2-7/16"	12	C26187	38	.1015	2-1/2"	1-7/16"	12
C26158	9	.1960	3-5/8"	2-7/16"	12	C26188	39	.0995	2-3/8"	1-3/8"	12
C26159	10	.1935	3-5/8"	2-7/16"	12	C26189	40	.0980	2-3/8"	1-3/8"	12
C26160	11	.1910	3-1/2"	2-5/16"	12	C26190	41	.0960	2-3/8"	1-3/8"	12
C26161	12	.1890	3-1/2"	2-5/16"	12	C26191	42	.0935	2-1/4"	1-1/4"	12
C26162	13	.1850	3-1/2"	2-5/16"	12	C26192	43	.0890	2-1/4"	1-1/4"	12
C26163	14	.1820	3-3/8"	2-3/16"	12	C26193	44	.0860	2-1/8"	1-1/8"	12
C26164	15	.1800	3-3/8"	2-3/16"	12	C26194	45	.0820	2-1/8"	1-1/8"	12
C26165	16	.1770	3-3/8"	2-3/16"	12	C26195	46	.0810	2-1/8"	1-1/8"	12
C26166	17	.1730	3-3/8"	2-3/16"	12	C26196	47	.0785	2"	1"	12
C26167	18	.1695	3-1/4"	2-1/8"	12	C26197	48	.0760	2"	1"	12
C26168	19	.1660	3-1/4"	2-1/8"	12	C26198	49	.0730	2"	1"	12
C26169	20	.1610	3-1/4"	2-1/8"	12	C26199	50	.0700	2"	1"	12
C26170	21	.1590	3-1/4"	2-1/8"	12	C26200	51	.0670	2"	1"	12
C26171	22	.1570	3-1/8"	2"	12	C26201	52	.0635	1-7/8"	7/8"	12
C26172	23	.1540	3-1/8"	2"	12	C26202	53	.0595	1-7/8"	7/8"	12
C26173	24	.1520	3-1/8"	2"	12	C26203	54	.0550	1-7/8"	7/8"	12
C26174	25	.1495	3"	1-7/8"	12	C26204	55	.0520	1-7/8"	7/8"	12
C26175	26	.1470	3"	1-7/8"	12	C26205	56	.0465	1-3/4"	3/4"	12
C26176	27	.1440	3"	1-7/8"	12	C26206	57	.0430	1-3/4"	3/4"	12
C26177	28	.1405	2-7/8"	1-3/4"	12	C26207	58	.0420	1-5/8"	11/16"	12
C26178	29	.1360	2-7/8"	1-3/4"	12	C26208	59	.0410	1-5/8"	11/16"	12
C26179	30	.1285	2-3/4"	1-5/8"	12	C26209	60	.0400	1-5/8"	11/16"	12



**NOTE:**  
SIZES 40 → 60  
HAVE NO  
SPLIT POINT.



# BRIGHTON-BEST INTERNATIONAL



## Black & Gold

- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Stainless Steel

### Black & Gold Letter Drills - HEAVY DUTY - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	Part #	Size	Dec.	OAL	Flute	Qty.
C26250	A	.2340	3-7/8"	2-5/8"	12	C26263	N	.3020	4-3/8"	3-1/16"	6
C26251	B	.2380	4"	2-3/4"	12	C26264	O	.3160	4-1/2"	3-3/16"	6
C26252	C	.2420	4"	2-3/4"	12	C26265	P	.3230	4-5/8"	3-5/16"	6
C26253	D	.2460	4"	2-3/4"	12	C26266	Q	.3320	4-3/4"	3-7/16"	6
C26254	E	.2500	4"	2-3/4"	12	C26267	R	.3390	4-3/4"	3-7/16"	6
C26255	F	.2570	4-1/8"	2-7/8"	12	C26268	S	.3480	4-7/8"	3-1/2"	6
C26256	G	.2610	4-1/8"	2-7/8"	12	C26269	T	.3580	4-7/8"	3-1/2"	6
C26257	H	.2660	4-1/8"	2-7/8"	12	C26270	U	.3680	5"	3-5/8"	6
C26258	I	.2720	4-1/8"	2-7/8"	12	C26271	V	.3770	5"	3-5/8"	6
C26259	J	.2770	4-1/8"	2-7/8"	12	C26272	W	.3860	5-1/8"	3-3/4"	6
C26260	K	.2810	4-1/4"	2-15/16"	12	C26273	X	.3970	5-1/8"	3-3/4"	6
C26261	L	.2900	4-1/4"	2-15/16"	6	C26274	Y	.4040	5-1/4"	3-7/8"	6
C26262	M	.2950	4-3/8"	3-1/16"	6	C26275	Z	.4040	5-1/4"	3-7/8"	6



## Black & Gold

- ◆ 6" Length
- ◆ 118° Split Point
- ◆ Ground Flute
- ◆ 3-Flat 1/2" Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Stainless Steel

### Black & Gold Silver & Deming - 1/2" Shank - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	Part #	Size	Dec.	OAL	Flute	Qty.
C26300	33/64"	.5156	6"	2-3/4"	1	C26318	51/64"	.7969	6"	2-3/4"	1
C26301	17/32"	.5312	6"	2-3/4"	1	C26319	13/16"	.8125	6"	2-3/4"	1
C26302	35/64"	.5469	6"	2-3/4"	1	C26320	53/64"	.8281	6"	2-3/4"	1
C26303	9/16"	.5625	6"	2-3/4"	1	C26321	27/32"	.8438	6"	2-3/4"	1
C26304	37/64"	.5781	6"	2-3/4"	1	C26322	55/64"	.8594	6"	2-3/4"	1
C26305	19/32"	.5938	6"	2-3/4"	1	C26323	7/8"	.8750	6"	2-3/4"	1
C26306	39/64"	.6094	6"	2-3/4"	1	C26324	57/64"	.8906	6"	2-3/4"	1
C26307	5/8"	.6250	6"	2-3/4"	1	C26325	29/32"	.9062	6"	2-3/4"	1
C26308	41/64"	.6406	6"	2-3/4"	1	C26326	59/64"	.9219	6"	2-3/4"	1
C26309	21/32"	.6562	6"	2-3/4"	1	C26327	15/16"	.9375	6"	2-3/4"	1
C26310	43/64"	.6719	6"	2-3/4"	1	C26328	61/64"	.9531	6"	2-3/4"	1
C26311	11/16"	.6875	6"	2-3/4"	1	C26329	31/32"	.9688	6"	2-3/4"	1
C26312	45/64"	.7031	6"	2-3/4"	1	C26330	63/64"	.9844	6"	2-3/4"	1
C26313	23/32"	.7188	6"	2-3/4"	1	C26331	1"	1.0000	6"	2-3/4"	1
C26314	47/64"	.7344	6"	2-3/4"	1	C26332	1-1/16"	1.0625	6"	2-3/4"	1
C26315	3/4"	.7500	6"	2-3/4"	1	C26333	1-1/8"	1.1250	6"	2-3/4"	1
C26316	49/64"	.7656	6"	2-3/4"	1	C26334	1-3/16"	1.1875	6"	2-3/4"	1
C26317	25/32"	.7812	6"	2-3/4"	1	C26335	1-1/4"	1.2500	6"	2-3/4"	1



# BRIGHTON-BEST INTERNATIONAL



Made In



**135° SPLIT POINT**

**Black & Gold**

- ◆ Mechanics Length
  - ◆ 135° Split Point
  - ◆ 3-Flat Shank (3/16" → 1/2")
  - ◆ Black & Gold Finish
  - ◆ Heavy Duty Web for Strength & Rigidity
  - ◆ M2 HSS
- Cast Iron  
→ Steel  
→ Steel Forging  
→ Stainless Steel



## Black & Gold Mechanics Length Drills - HEAVY DUTY - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	Part #	Size	Dec.	OAL	Flute	Qty.
C26350	1/16"	.0625	1-7/8"	7/8"	12	C26365	19/64"	.2969	3-7/8"	2-3/8"	12
C26351	5/64"	.0781	2"	1"	12	C26366	5/16"	.3125	4"	2-1/2"	12
C26352	3/32"	.0938	2-1/4"	1-1/4"	12	C26367	21/64"	.3281	4-1/16"	2-9/16"	6
C26353	7/64"	.1094	2-3/8"	1-5/16"	12	C26368	11/32"	.3438	4-1/8"	2-5/8"	6
C26354	1/8"	.1250	2-1/2"	1-7/16"	12	C26369	23/64"	.3594	4-3/16"	2-11/16"	6
C26355	9/64"	.1406	2-5/8"	1-9/16"	12	C26370	3/8"	.3750	4-1/4"	2-11/16"	6
C26356	5/32"	.1562	2-3/4"	1-11/16"	12	C26371	25/64"	.3906	4-5/16"	2-3/4"	6
C26357	11/64"	.1719	2-7/8"	1-13/16"	12	C26372	13/32"	.4062	4-3/8"	2-13/16"	6
C26358	3/16"	.1875	3"	1-7/8"	12	C26373	27/64"	.4219	4-7/16"	2-7/8"	6
C26359	13/64"	.2031	3-1/8"	1-15/16"	12	C26374	7/16"	.4375	4-1/2"	2-15/16"	6
C26360	7/32"	.2188	3-1/4"	2"	12	C26375	29/64"	.4531	4-5/8"	3"	6
C26361	15/64"	.2344	3-3/8"	2"	12	C26376	15/32"	.4688	4-3/4"	3-1/8"	6
C26362	1/4"	.2500	3-1/2"	2"	12	C26377	31/64"	.4844	4-7/8"	3-1/4"	6
C26363	17/64"	.2656	3-5/8"	2-1/8"	12	C26378	1/2"	.5000	5"	3-3/8"	6
C26364	9/32"	.2812	3-3/4"	2-1/4"	12						

## 29 PC Jobber Drill Sets

Part #	Set	Sizes	Type	Point	Qty.
C20300	29 pc	1/16" → 1/2" x 64ths	MECHANICS B & G**	135° S.P.	1
C20400	29 pc	1/16" → 1/2" x 64ths	BLACK & GOLD	135° S.P.	1

\*\* MADE IN U.S.A.

