

Born on the Jobsite™ for the Industrial Athlete™

Ironclad was founded on a construction site in 1998 by Ed Jaeger. Ed noticed that while every specialist utilized dedicated, task specific tools, no one had addressed the special connection between tool and worker. With an extensive background in motor sports, Ed came from a world where glove performance, fit, and comfort were vital. It was at that moment that Ed saw his mission - to create gloves that were both protective and driven by performance, without sacrificing either. Thus was born a new glove technology that incorporated military grade fabrics, with an unrivaled fit and comfort, that would raise the industry to new standards.

In 2007 the Oil & Gas Safety Committee, represented by ExxonMobil™, ConocoPhillips, Halliburton and other industry leaders, put out a call to action to the industrial safety market asking them to solve their industry's biggest problem: hand safety. Eye, head, and foot safety had been addressed, but hand injuries still represented more than 70% of all jobsite injuries. These injuries not only caused serious harm to their employees, but they also cost significant amounts of money and lost productivity. Ironclad Performance Wear and the Oil & Gas Safety Committee joined forces to solve this problem.

The KONG® glove line is the result of that collaboration. Ironclad continues to be a technology leader in hand impact protection. We developed impact testing methods and ratings as early as 2010, nine years before ANSI issued their impact testing standard. We have continually expanded our glove range and options for impact gloves, which include models with cut protection, weather protection, chemical protection, enhanced grip, enhanced visibility, etc.

Today we have a wide range of impact glove styles and have protected over 6 million hands from impact injuries. With 27 patents & 95 trademarks worldwide, Ironclad Performance Wear continues to grow and innovate; bringing new technologies to the everyday heroes, the unheralded men and women who we depend on every single day. It's a mission we are proud of, and strive to deliver on everyday.









IRONCLAD PRECISION **GLOVE CARE INSTRUCTIONS** FOR EXTENDED Most of our products are machine washable. Please note that the washing and care instructions are indicated on the care MACHINE WASH COLD label inside the glove and may vary by style. For extended durability and comfort, machine wash and hang dry your ✓LINE DRY Ironclad gloves on a regular basis. Machine wash on cool. DO DO NOT BLEACH NOT use bleach, machine dry, or use an iron on your Ironclad gloves. Air drying is recommended in order to keep the size DO NOT IRON consistent with its original form from time of purchase. PROPRIETARY FLAWLESS FIT SYSTEM When it comes to fit, most glove companies stop at 2 measurements per glove - overall length and width. Not Ironclad. Our industry leading Flawless Fit is a proprietary FLAWLESS [16-point measurement system that is unique to every one of our glove styles. So what do we measure? Inside index finger length, top of cuff circumference, knuckle circumference, center of palm length, just for starters. 16 measurements left glove, 16 measurements right glove. That's 32 measurements per pair, per size. All with a tolerance measured at 1/10 of an inch. Why do we do it? Because it means our gloves will fit like no other glove on the market. That is the Ironclad Flawless Fit. that is Ironclad. **GLOVE SIZING** 1. Align index finger and thumb as shown 2. Choose the size closest to edge of hand MEN'S WOMEN'S

GLOVE TESTING & STANDARDS

There are 3 main testing standards that apply to our work gloves - EN 388, ANSI 105, & ANSI 138. For each of our gloves that have been tested, the test results will be shown using the standard symbols for each governing body.

EN:388

Originally developed in Europe, EN 388 has expanded to become the global work glove standard. This standard covers multiple aspects of glove safety, including Abrasion, Cut, Tear, Puncture, and Impact. This standard includes 2 cut tests - the Coup (rotating blade) test and a TDM (straight blade) test. One point to note is that during the Coup test, if the blade is dulled, the glove will receive a rating of "X" for this portion of the standard.

OUTCOMES TEST 1-4 EN 388:2016 Abrasion Coup Cut 1-5, X Tear 1-4 - Puncture 1-4 – TDM Cut A-F Category Pass/Fail - Impact

ANSI 105

Similar to EN 388, the ANSI 105 standard is a common work glove standard that covers many facets of gloves. ANSI testing is predominately used in North America, but its global presence is growing. The two functions that Ironclad primarily tests for are Cut and Abrasion, although the standard also covers puncture, heat, and chemical hazards. The cut test utilizes a TDM (straight) test and returns a score based on the grams of weight that were required for the blade to cut the fabric with 20mm of blade travel.

ANSI 105 CUT A6 3346g ABR 3

CUT	MINIMUM
LEVEL	TDM FORCE
A1	200 grams
A2	500 grams
A3	1000 grams
A4	1500 grams
A5	2200 grams
A6	3000 grams
A7	4000 grams
A8	5000 grams
A9	6000 grams
	ALC: NO.

POSSIBLE

ANSI 138

Introduced in 2018, the ANSI 138 standard was created specifically for impact gloves. The test is performed by dropping a weight at 18 targeted impact points across the fingers and knuckles, and measuring the transmitted forces at each point. The mean of the force is then calculated for each zone (fingers or knuckles) and the lowest is used to determine the impact rating for the whole glove.



	POSSIBLE
TEST	OUTCOMES
Impact	1-3

IRONCLAD IMPACT TESTING

In 2008 Ironclad introduced the world's first Heavy Impact protection glove, the KONG Original – the King of Oil 'N Gas®. In 2010, several other gloves came to market claiming to have impact protection, some with very little actual protection from heavy impacts. Concerned safety directors began asking for a way to evaluate or measure the level of impact protection offered by these different glove designs. Although glove standards existed for abrasion, cut, and puncture resistance, there were no standards for impact protection at that time.

To address this critical need, Ironclad's resident biomedical engineer, Eric Jaeger, teamed up with Dr. Naira Campbell-Kyureghyan of the Biomechanics Laboratory at the University of Wisconsin-Milwaukee and set out to create the worlds' first reliable, repeatable glove impact test.

This test would have to meet multiple validation requirements: simulating real world impact forces, simulating true biomechanics of the human hand, measuring impact forces at multiple hand zones, determining the main factor of blunt force trauma, and determining protection levels offered by impact gloves. Results of this landmark study included: impact testing protocols for weight, drop height, impact locations, sensor locations and force measurement techniques; creation of a biomechanically true 'ballistic manikin' hand; testing of the KONG Original glove at three zones - fingers, knuckle joints and metacarpal bones; determination that 'peak impact force' causes blunt force trauma; and the first-ever calculation of hand impact protection offered by a glove.

Ironclad proceeded to introduce 18 impact glove styles between 2010 and 2015. In their continuing effort to lead the hand impact protection field, Mr. Jaeger and Dr. Campbell-Kyureghyan partnered once again on a new impact study in 2015. In this study, testing was expanded to 18 different glove styles as well as human cadaver hands. This testing lead to a critically significant discovery – determination of the peak impact force which is likely to cause a bone fracture in each zone of the human hand, with and without an impact safety glove being worn. Ironclad created a new Peak Impact Protection diagram to communicate this information, which specifies the level of impact protection provided to the hand when wearing a specific glove. Look for it next to each glove in this catalog.

IRONCLAD IMPACT PROTECTION DIAGRAM



Multiplication Factor - the additional impact protection provided by the glove

10X_{1000:100} Peak Impact Force - required to cause a fracture when wearing gloves

6X 500:75 Peak Impact Force - required to cause a fracture when *not* wearing gloves

Designed in conjunction with the Oil & Gas Safety Committee, our patented KONG® impact protection is designed to help protect against various impact situations. Through extensive testing with the University of Wisconsin, we have determined the optimal combination of materials to greatly reduce the effect of impacts; thus ensuring that your hands are safe. Our patented impact protection reduces impacts by up to 95%*, turning breaks into bruises. Bare 600 400 KONG Peak IMPACT Force to BACK OF HAND KNUCKLES

85%

Ergonomic Metacarpal

Our patented metacarpal TPR design reduces impacts by up to 85%*, while allowing for full range of motion & dexterity.

90%

Triple Padded Knuckle

By combining TPR protection and gel foam padding, KONG® impact protection reduces knuckle impacts by up to 90%*.

66%

Patented Fingertip Protection

Our patented angled fingertip design extends all the way to the tip of the finger and reduces impact by up to 66%.*

*Actual Impact Ratings Vary by Style



HEAVY DUTY



US Patents: 9,241,519 • D756,039

KONG® ORIGINAL

S - 3XL

PRODUCT FEATURES:

- World's First Oil & Gas Impact Glove
- Patented TPR Impact Protection
- Double Layer Dotted Palm
- Neoprene Slip Cuff
- Co-Designed by the Oil & Gas Safety Committee

AVAILABLE COLORS:



PEAK IMPACT PROTECTION **3X** 150:50 **5X** 500:100 **5X** 375:75

EN 388:2016 **ANSI 105**











US Patents: 9,241,519 • D771,901

KONG® HIGH ABRASION IVE™

S - 3XL

PRODUCT FEATURES:

- ► Patented IVE™ TPR Impact Protection
- Extreme Durability Dotted Palm
- Cut Resistant Palm Lining
- Neoprene Slip Cuff
- Reflective Accents

AVAILABLE COLORS:





ANSI 105

ANSI / ISEA 138



KONG® RIGGER

S - 3XL

PRODUCT FEATURES:

- Patented TPR Impact Protection
- Double Layer Duraclad® Palm
- Breathable Nylon Back of Hand
- High Dexterity

AVAILABLE COLORS:





EN 388:2016









US Patents: 9,241,519 • D756,039

KONG® COTTON CORDED

PRODUCT FEATURES:

- Patented TPR Impact Protection
- Cotton Blended Corded Palm
- Duraclad® Saddle Reinforcement
- Neoprene Slip Cuff
- Reflective Accents

AVAILABLE COLORS:





EN 388:2016



CUT A3 1046g

ANSI 105

ANSI / ISEA 138





KONG® COTTON CORDED IVE™

PRODUCT FEATURES:

- ▶ Patented IVE™ TPR Impact Protection
- ► Cotton Blended Corded Palm
- Duraclad® Saddle Reinforcement
- Neoprene Slip Cuff
- Reflective Accents

AVAILABLE COLORS:







ANSI/ISEA 138





THE NEXT GENERATION KING OF

HIGHER DEXTERITY | MAX PROTECTION

Since 2008, no glove has protected more hands of oil and gas professionals than the legendary KONG® Original. Now there's a new champ, ready to dominate for the next decade: The KONG Pro. Utilizing the same globally patented impact protection as the KONG Original, the KONG Pro is designed with cutting-edge materials and construction techniques, resulting in unmatched features across the board - cut resistance, durability, dexterity and visibility. The KONG Pro delivers greater protection in a lighter chassis, with no hand fatigue.

KONG PRO NO COMPROMISES





WORLD CLASS IMPACT PROTECTION

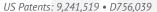
Globally patented, designed to deflect and protect, proven to deliver up to 80% reduction in impact force. This award-winning design has been upgraded with a fluorescent high-contrast pattern that maximizes visibility in low-light conditions, and at further distances, even after repeated washings.

RUGGED HIGH VISIBILITY

High strength nylon, blended with high-stretch elastane, delivers superior fit, comfort and breathability. Now enhanced with permanent fluorescence, this fabric absorbs naturally occurring UV light and emits visible light – making it brighter and easier than ever to see at a distance.

CUT RESISTANT





KONG® PRO A6

S - 3XL

PRODUCT FFATURES:

- Cut & Abrasion Resistant Palm
- ► High Dexterity 2 Layer Palm
- ► PVC/PU Dotted Palm
- Patented KONG Impact Protection
- ► Hi-Viz TPR's and Back of Hand Materials
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:



EN 388:2016



ANSI 105



3X 150:50 5X 500:100 5X 375:75

ANSI / ISEA 138





US Patents: 9,241,519 • D756,039

KONG® RIGGER GRIP A5

S - 3XL

PRODUCT FEATURES:

- ▶ Patented TPR Impact Protection
- ► High Grip Silicone Printed Palm
- ► Cut Resistant Palm Liner w/ DuPont™ Kevlar®
- Duraclad® Rope Channel Reinforcement
- DuPont™ Kevlar® Reinforced Thumb Saddle
- Slip Fit Cuff

AVAILABLE COLORS:



EN 388:2016



ANSI 105

CUT
A5

ABR
3

ANSI/ISEA 138

US Patents: 9,241,519 • D756,039

KONG® DECK CREW A4

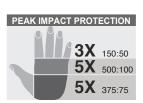
S - 3XL

PRODUCT FEATURES:

- ▶ Patented TPR Impact Protection
- ► High Durability Armortex® Palm
- ► Cut Resistant Palm Liner w/ DuPont™ Kevlar®
- ► Teflon® Treated Oil Repellent Shell
- ▶ DuPont™ Kevlar® Reinforced Thumb Saddle
- ► Neoprene Slip Fit Cuff

AVAILABLE COLORS:





EN 388:2016



1









US Patents: 9,241,519 • D756,039

KONG® WATERPROOF A5

S - 3XL

PRODUCT FEATURES:

- Patented TPR Impact Protection
- Waterproof, Windproof Insert
- Cut Resistant Palm Liner w/ DuPont™ Kevlar®
- Extreme Durability Dotted Palm
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:





EN 388:2016



ANSI 105









US Patents: 9,241,519 • D771,901

KONG® RIGGER A5 IVE™

PRODUCT FEATURES:

- ► Patented IVE™ TPR Impact Protection
- Double Layer Duraclad® Palm
- Cut Resistant Palm Liner w/ DuPont™ Kevlar®
- Duraclad® Rope Channel Reinforcement
- Reflective Accents
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:





EN 388:2003



ANSI 105









US Patents: 9,241,519 • D756,039

KONG® CUT RESISTANT AS

PRODUCT FEATURES:

- Patented TPR Impact Protection
- Double Layer Dotted Palm
- Cut Resistant Palm Liner w/ DuPont™ Kevlar®
- High Dexterity
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:



PEAK IMPACT PROTECTION **3X** 150:50 **5X** 500:100 **5X** 375:75





ANSI 105 CUT A5 2546a



US Patents: 9,241,519 • D771,901

KONG® LPI OPEN CUFF A4 IVE™

PRODUCT FEATURES:

- Patented IVE™ TPR Impact Protection (Low Profile)
- Microsuede Palm
- Cut Resistant Palm Liner w/ DuPont™ Kevlar®
- Reflective Accents
- Slip Fit Cuff

AVAILABLE COLORS:



EN 388:2016



ANSI 105

ANSI / ISEA 138



KONG® LPI CLOSED CUFF A4 IVE™

PRODUCT FEATURES:

- Patented IVE™ TPR Impact Protection (Low Profile)
- ▶ Microsuede Palm
- ► Cut Resistant Palm Liner w/ DuPont™ Kevlar®
- Reflective Accents
- TPR Cuff Closure

AVAILABLE COLORS:



EN 388:2016





ANSI 105

CUT RESISTANT



US Patents: 9,241,519 • D771,901

KONG® 360° CUT A3 IVE™

S - 3XL

PRODUCT FEATURES:

- Patented IVE™ TPR Impact Protection
- Sandy Nitrile Palm Coating
- 13 Gauge HPPE/Glass Cut Resistant Knit
- Duraclad® Reinforced Saddle
- Knit Cuff

AVAILABLE COLORS:





EN 388:2016



ANSI 105



ANSI / ISEA 138



US Patents: 9,241,519 • D771,901

KONG® 360° CUT A3 GRIP IVE™

PRODUCT FEATURES:

- Patented IVE™ TPR Impact Protection
- Foam Nitrile Palm Coating
- 13 Gauge HPPE/Glass Cut Resistant Knit
- Duraclad® Reinforced Saddle
- Padded Palm
- Knit Cuff

AVAILABLE COLORS:



INDI-KC5G



EN 388:2016 **ANSI 105**



ANSI / ISEA 138





US Patents: 9,241,519 • D771,901

KONG® 360° CUT A5 IVE™

PRODUCT FFATURES:

- Patented IVE™ TPR Impact Protection
- Sandy Nitrile Palm Coating
- 13 Gauge HPPE/Steel Cut Resistant Knit
- Duraclad Reinforced® Saddle
- **High Dexterity**
- Knit Cuff

AVAILABLE COLORS:





EN 388:2016



ANSI 105

ANSI / ISEA 138





US Patents: 9,241,519 • D756,039

KONG® 360° CUT A4

S - 3XL

PRODUCT FEATURES:

- ► Patented TPR Impact Protection
- ► Foam Nitrile Palm Coating
- ▶ 13 Gauge HPPE/Glass Cut Resistant Knit
- Padded Palm
- ► High Dexterity
- Knit Cuff

AVAILABLE COLORS:





EN 388:2016



Category

ANSI 105



4X 300:75

ANSI / ISEA 138





US Patents: 9,241,519 • D756,039

KONG® 360° CUT A4 INSULATED

S - 2XI

PRODUCT FEATURES:

- ► Patented TPR Impact Protection
- ▶ 10 Gauge Acrylic Insulation Lining
- Foam Nitrile Palm Coating
- ▶ 13 Gauge HPPE/Glass Cut Resistant Knit
- Padded Palm
- ► Knit Cuff

AVAILABLE COLORS:





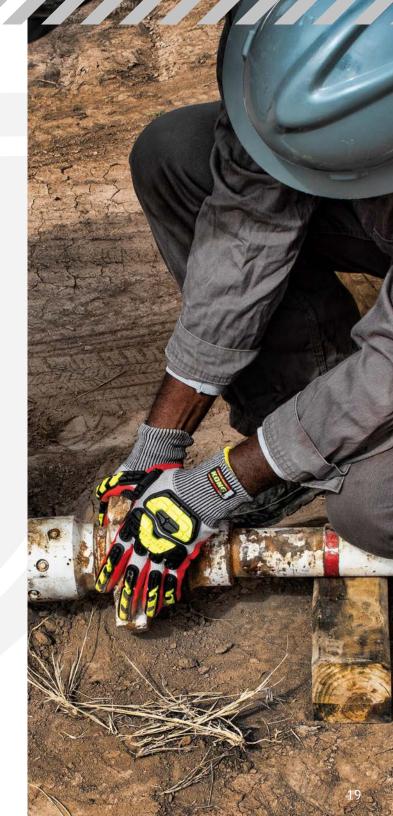
EN 388:2016

ANSI 105



ANSI / ISEA 138





WATERPROOF



US Patents: 9,241,519 • D771,901

KONG® DECK CREW WP A7 IVE™

PRODUCT FFATURES:

- Patented IVE™ TPR Impact Protection
- High Durability Armortex® Palm
- Cut Resistant Palm Lining
- Teflon® Treated Oil Repellent Shell
- Waterproof, Windproof Liner
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:



PEAK IMPACT PROTECTION **3X** 150:50 10X_{1000:100} **6X** 500:75

ANSI 105 EN 388:2016





ANSI / ISEA 138





US Patents: 9,241,519 • D756,039

KONG® INSULATED WATERPROOF

PRODUCT FEATURES:

- Patented TPR Impact Protection
- Waterproof, Windproof Liner
- Double Layer Dotted Palm
- Foam Insulation
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:





PEAK IMPACT PROTECTION **3X** 150:50 **5X** 500:100 **5X** 375:75

ANSI / ISEA 138





US Patents: 9,241,519 • D756,039

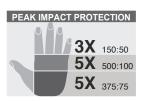
KONG® DEXTERITY WATERPROOF

PRODUCT FEATURES:

- Patented TPR Impact Protection
- Waterproof, Windproof Liner
- Extreme Durability Dotted Palm
- High Dexterity
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:





EN 388:2016









US Patents: 9,241,519 • D771,901

KONG® COTTON CORDED WP

PRODUCT FEATURES:

Patented KONG TPR Impact Protection

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- Cotton/Poly Blended Corded Palm
- Duraclad® Reinforced Saddle
- Waterproof, Windproof Liner
- Airprene Slip Fit Cuff

AVAILABLE COLORS:



PEAK IMPACT PROTECTION **3X** 150:50 **5X** 500:100 **5X** 375:75

EN 388:2016



ANSI 105

CUT A3 1046g



US Patents: 9,241,519 • D771,901

KONG® COTTON CORDED WP IVE™

PRODUCT FEATURES:

- ► Patented IVE™ TPR Impact Protection
- ► Cotton Blended Corded Palm
- Duraclad® Reinforced Saddle
- Waterproof, Windproof Liner
- Reflective Accents
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:





EN 388:2016

ANSI 105



ANSI/ISEA 138





CHEMICAL & GRIP







US Patents: 9,241,519 • D771,901

TOWA® ACTIVGRIP 566

PRODUCT FEATURES:

- Double Coated Oil Resistant Coating
- MicroFinish® Coating for Durable Grip
- 13 Gauge Seamless Cotton/Poly Liner
- Nitrile Construction
- 30 cm Cuff Length

AVAILABLE COLORS:



FC1N12

EN 388:2016





PRODUCT FEATURES:

- ► Anti-Oil Compound Coating
- ► Anti-Bacterial Treated Liner
- 13 Gauge Seamless Cotton Liner
- ► Durable PVC Construction
- 30 cm Cuff Length

AVAILABLE COLORS:

TOWA® OR656



FC1P12

EN 388:2016





EN 374:2003

M - 2XL

KONG® 360° CUT A6 CHEMICAL IVETM PRODUCT FEATURES:

- Patented IVE™ TPR Impact Protection
- 13 Gauge HPPE/Glass/Steel Cut Resistant Knit
- Full Dip Nitrile Base Coating
- Full Dip Sandy Nitrile Outer Coating
- Knit Cuff

AVAILABLE COLORS:





EN 388:2016





ANSI 105

ANSI / ISEA 138





US Patents: 9,241,519 • 9,266,263 • D756,039

KONG® SLIP & OIL RESISTANT

M - 2XL

PRODUCT FEATURES:

Patented TPR Impact Protection

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- HPT™ Channeled Palm
- Patented Saturated Grip Palm
- Neoprene Slip Fit Cuff

AVAILABLE COLORS:



SDXO2

EN 388:2003



PEAK IMPACT PROTECTION **3X** 150:50 **5X** 500:100 **5X** 375:75

ANSI/ISEA 138





US Patents: 9,241,519 • D568,003 • D756,039

KONG® SUPER GRIP

M - 2XL

PRODUCT FEATURES:

- ► Patented TPR Impact Protection
- Silicone Printed Grip Palm
 Duraclad® Saddle Reinforcement
- Slip Fit Cuff

AVAILABLE COLORS:



SDXG2









ANSI/ISEA 138





IRONCLAD GLOVES







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SDX2-HAD Page 10



KRIG Page 10



KCCP Page 11



INDI-CCP Page 11



KRC5 Page 14



KDC5 Page 14



SDX2WC Page 15



INDI-RC5 Page 15



LPI-OC5 Page 17



LPI-CC5 Page 17



INDI-KC5 Page 18



INDI-KC5G Page 18





ACTIV GRIP

FC1N12

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