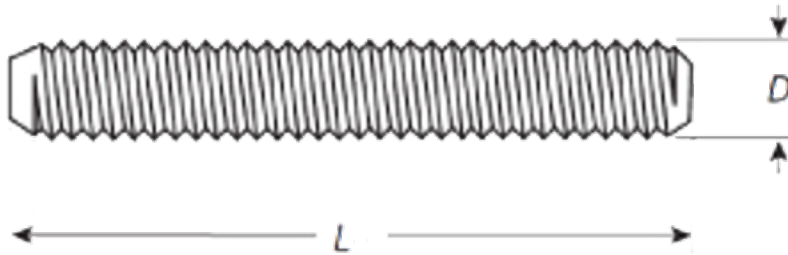


P R O D U C T D A T A S H E E T

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Continuous Thread Studs - Inch Series

1.0 Dimensions: ASME B18.31.2.



1.1 Continuous Thread Studs are studs that are threaded over their full length. They only have two dimensions, thread and length. The studs are pointed (chamfered) on both ends.

1.2 Threads: As per ASME B1.1. UNC, UNF & 8UN threads will be made to Class 2A fit.

1.3 Length (L) : Length of the continuous thread studs is measured from end to end, including pointing (chamfer) on both ends.

2.0 Mechanical Properties:

Steel (Diameter 2-1/2 " and under)

Standard / Grade	Hardness	Tensile Strength	Yield Strength	Elongation Minimum	Reduction of Area Minimum
ASTM A193 / A193M or ASME SA-193 / SA-193M. Grade B7	35 HRC Max	Minimum 125,000 PSI	Minimum 105,000 PSI	16 %	50

3.0 Surface Finish: Currently offered only in plain finish.